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Product Catalogue: Custom Broadloom

Belgotex^{**}

Contents. Contents.

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Contonte

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Untitled.

> As Africa's leading flooring manufacturer, Belgotex designs, makes and distributes high-quality broadloom carpets. A new custom solution wants to make your dreams come true.

> > **Believe it:** if you can conceive it, Untitled 2.0 will achieve it. Whether you'd like to start from scratch or prefer to restyle or recolour one of our existing designs, Belgotex has made it possible to turn your vision into reality.

> > With a catalogue that consists of over 150 designs, divided into several different categories with over 60 popular shades to choose from, you'll be able to create the perfect floorscape for your unique décor scheme.

Because Belgotex is committed to making the custom process as enjoyable as possible, we offer complete design flexibility with electronic renderings for each concept and actual custom samples that can be physically placed in-situ to help others see your vision.



A vehicle for radical self-expression, Untitled offers unmatched choice and a personal point-of-view that speaks to the ideals and creativity of the individual, resulting in much more dynamic floorscapes.

Benefits of SDX.

Nylon is the preferred carpet choice because of its durability and how it's able to lock colour into the molecular structure of the fibre.



The advantages include exceptional clarity and colourfastness – even with prolonged exposure to light and atmospheric contaminants – outstanding wear performance – even when subjected to heavy traffic and harsh cleaning agents – and excellent batch-to-batch colour uniformity.

SDX is a Solution Dyed Nylon for extreme conditions. The innovative new-generation nylon fibre from Belgotex offers superior colour-fastness and resistance to stains and soiling. And with over 20 years of proven performance in the most demanding commercial environments, SDX is the synthesis of a superior batch recipe, unique production innovations and world-class manufacturing capabilities.



Additional Benefits Include:

- Improved tensile strength properties and superior colour-fastness to sunlight, bleach and other cleaning chemicals.
- An advanced tri-lobal filament construction retains soil at the carpet surface where it is easier to remove, and absorbs light which assists with the performance of the yarn.
- Twist technology takes a single extruded SDX yarn and combines it with another hard twist, then locks it in with saturated steam, which produces the high-quality tip definition, long-term appearance retention and superior soil-hiding properties.

- High-precision manufacturing to the most stringent tolerances and specifications.
- A sustainable manufacturing process uses a one-step spinning and colouring process that's pollution free, uses no water and produces high yields with low waste levels.
- An experienced global design team ensures that our ranges suit all tastes, and incorporate the latest colour and interior design trends.
- A 20-year warranty provides peaceof-mind for all stakeholders.

Our Process.

The sales rep must complete an electronic custom request for factory approval, after which they'll be notified whether their request meets the requirement and if not, why it has been declined.

Once approved, a designer will be assigned to the project who'll correspond with the rep via the electronic custom request data base, where all correspondence is logged and changes are recorded.

The designer's digital design will be sent to the sales rep for preapproval, and when the customer is satisfied with the colour and design a final digital sent for sign-off.

On sign-off a physical sample is made on the Kibby sample, which is purely for colour and design, not specification. Specification samples are found in the Untitled Custom Broadloom box. A physical sample of your design will be labelled as per the digital, and these will be packaged in custom boxes for customer approval.

Once received and customer wants to place the order, the following documents below will be required by the factory to proceed with production. Note if any of the below doc-uments are not completed with the correct information or incomplete, order will be pending until all documents are correctly forwarded to the factory.

- Order Must state Project No, Pattern Ref, Colour Ref, Product Width, Finished Backing, Quantity
- **Digital sign-off** Signed and Dated by customer, scanned in colour and e-mailed or attached to electronic custom request
- Physical sample sign-off Signed and Dated by customer, scanned in colour and e-mailed or attached to electronic custom request
- Acknowledgement of condition form Must be completed with order and forwarded
- Mock Room Policy* (if required)







A31

A20

D20

D18

H04

A03

F12

Colour Bank.























This colour bank consists of over 60 solid SDX colours with over 1600 shades were created by twisting each colour with the balance of the colour bank.

Pages 14 and 15 depict only 400 out of the thousands of possibilities.

Please note that this colour bank is subject to changes from time to time.

Complimentary Colour Bank.



From over 60 solid SDX colours, Untitled Custom Broadloom offers a combination of these colours to create a spectrum of shades. Now you have a variety of colours to choose from. Untitled has brought colour to the next level of choice.

* For a true representation of colour, please contact your nearest Belgotex representative to view a sample.

Complimentary Colour Bank.







Complimentary Colour Bank.







Our Collections.



Some projects deserve a more tailor-made approach than what's readily available. Untitled is Belgotex's custom offering where the only limits are the confines of your imagination.

Celebrating the diverse beauty of carpet, the new library of designs includes exciting collaborations, vibrant patterns, a huge range of statement colours and fashioninspired designs.

With machinery that's able to tuft 100% Cut Pile for a luxurious finish, as well as Level Cut Loop adding another dimension to the design, this technology results in your boundless creativity finding a bespoke solution to your flooring needs.

The possibilities are endless, and working with our skilled design team you're able to create carpets that are a collaboration of our archive and your vision.

The Wildlife Collection.

01

Untitled. Untitled.

Rare Beasts.



The hunt for fresh prints is over. This nature-inspired range allows you to create spaces that deliver the beauty of nature with all the rich versatility that she offers.

Untitlad



Rare Beasts 01





D18

G35

J26

B26

I32

D26

G33

J26

Rare Beasts 05



Rare Beasts 07







H17

D20



The Wildlife Collection





Rare Beasts 06



Rare Beasts 08









02

The Modern Lush.

onnieu.

Home Grown.



Empowering customers with a vast range of visually appealing designs, this collection boasts a varied look from traditional floral to modern lush patterns.



Home Grown 01 - 001



Home Grown 01 - 002

T32

J14

F11

I32

H17

H21

C35





Home Grown 04



Home Grown 06













Home Grown 05





T32







Home Grown 07

Home Grown 08





E21

F11

A08

C35





Home Grown 12



Home Grown 14

Home Grown 10









Home Grown 13



F14
D20
F11
B18
C35

H17

A20

I38





Home Grown 15







F33

J33

G33

Home Grown 20



Home Grown 22









H21

A08







G28

E15









Home Grown 23

Home Grown 21





D26



Home Grown 28



Home Grown 30









B24







Home Grown 29



Home Grown 31















B24

H17

G35



Home Grown 34





Home Grown 35





B24

H17

G35







The Shape of Now.

JIIIIEa

Polygon.



A bold range of geometric designs that embraces the myriad shapes that have been meticulously selected to calculate spaces with perfect alignment.





Polygon 02

A21

F14

J14

J26

T32

G39

D26





Polygon 05



Polygon 03



Polygon 04





Polygon 07





J26

G39

I32

E38

G39

I38





Polygon 08

Polygon 06





D18 D26 G39

D20





Polygon 11







Polygon 15

I32

H17







Polygon 14



I32

G35

Polygon 16







D20

E15





D20

G35

C35

I32

B24

G33

C35



Polygon 21



Polygon 23

I31

A31

F11

A09

B26

A08



Polygon 19









I32 E21

C35



во7 Јо5 Н05











D26

F11





Polygon 27







A21

D26

A09





A10 F12 J14

A21

I38



G39

A21





C35

Polygon 37



Polygon 39









Polygon 38









D20

D18

H21

A08

H17

D20

H21

G39



Polygon 47



Polygon 43





D20

F11

F39





H17

G35

I38





Polygon 48

F14
F38
J32
F11





A21

H17



Polygon 50

H17

D20

J14

J32

G28

A09

B18



I32 G33 J26 B26

A21

F05

B26

Polygon 53



Polygon 55



Polygon 51









Polygon 54











Untitled Collection



I32

E21

J32

B26











04

The Torch Bearer.

Untitieua

Enkindled Spirit.



Inspired by our ever-evolving identity and need for individual expression comes a range that reflects those who carry a fire within them. Blurring the boundaries of exotic Indian and vibrant African themes comes a range with true global appeal.



Enkindled Spirit 01 - 001



Enkindled Spirit 01 - 002

B07

A21

H21

G35

D05

F38

I28

G35



Enkindled Spirit 04



Enkindled Spirit 06





Enkindled Spirit 03







54 / 145



J31 D18 J26

Enkindled Spirit 05



Enkindled Spirit 07







I32



Enkindled Spirit 09

Enkindled Spirit 11

A20

D20

H21



Enkindled Spirit 12



Enkindled Spirit 14









A21

F31

D18







Enkindled Spirit 13

















Enkindled Spirit 22

Enkindled Spirit 18





D26 A31 B26

A03

D05

B26

A08





H17 I21 F11 Enkindled Spirit 21













Enkindled Spirit 25



B07 E21 J31

D05

Enkindled Spirit 28



Enkindled Spirit 30





Enkindled Spirit 27

E21

D05

C35







B07 J14 C35

Enkindled Spirit 29









Enkindled Spirit 33

Enkindled Spirit 35

I32

A21

A03



Enkindled Spirit 36



Enkindled Spirit 38









A03

H21

D05

J38









Enkindled Spirit 37



E21 F38 I28









Enkindled Spirit 41

H17

I21

J40

D26

H21

G35

I38



H17 A21 D20 I21

Enkindled Spirit 44



Enkindled Spirit 46







Enkindled Spirit 43











Enkindled Spirit 45



Enkindled Spirit 47



D20 C27







Enkindled Spirit 49

H17

A21

D20

H21

D26

J32

D18

??? 52



Enkindled Spirit 52



Enkindled Spirit 50









A31

D20

B26

F39

Enkindled Spirit 54





A21
D26
SDX
F12
A09
A08

Enkindled Spirit 53



Enkindled Spirit 55





H17







Enkindled Spirit 57



Enkindled Spirit 58



Enkindled Spirit 59

H17

A21

D20




05

The Curious Collection.

Untited

Uncommon Sense.



Breaking convention, Untitled's range of modern bright colours and bold motifs combine for an exhilarating and stylish display whereby we celebrate the fiercely original and disregard the norm.



Uncommon Sense 01 - 001

Uncommon Sense 01 - 002

132

I38

B07

H17

D20



D18

H21

I38

H17

A20

D20

Uncommon Sense 02





Uncommon Sense 04



Uncommon Sense 06







I35

Uncommon Sense 05



Uncommon Sense 07





I32

J31

B33

H04



Uncommon Sense 09

I32

D26

G28

G35



Uncommon Sense 12



Uncommon Sense 14







Uncommon Sense 11







I32

H21





R07

F12

J14

Uncommon Sense 13



Uncommon Sense 15





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Uncommon Sense 17

G28

D20

D18

??? 52

F39

F14

D20

]14

F11

C35



Uncommon Sense 20



Uncommon Sense 22











H17

A20

D20

D18







Uncommon Sense 21



Uncommon Sense 23





H17

A21

I35







Uncommon Sense 25

I32

I32

B07

J31

C35





Uncommon Sense 28



Uncommon Sense 30

















Uncommon Sense 29











Uncommon Sense 33

E33

D26

G28

D20

H21

H10

H17

633

I28

D18

J26



Uncommon Sense 34







Uncommon Sense 36



Uncommon Sense 38









Uncommon Sense 37













D20

E33

J05

J31

I35

Uncommon Sense 44



Uncommon Sense 46







Uncommon Sense 43



D20

G35

C27







D20

D18

G39

Uncommon Sense 45







Untitled Collection



Uncommon Sense 49



Uncommon Sense 52



Uncommon Sense 54













A10

J10

D05







D26

I21

H10

B26

Uncommon Sense 53











Uncommon Sense 60



Uncommon Sense 62







Uncommon Sense 59



E21

D05



86 / 145





Uncommon Sense 61













Uncommon Sense 65

I32

D18

G35

333

D20

D18

G39





Uncommon Sense 68



Uncommon Sense 70











Uncommon Sense 69

I32

H17

H21

F11













Uncommon Sense 73



Uncommon Sense 76



Uncommon Sense 78





Uncommon Sense 75

I32

D18

I35









Uncommon Sense 77









Uncommon Sense 83

E1 /



Uncommon Sense 84



Uncommon Sense 86









R07

A21

D18

J14





A21 G35

G39

Uncommon Sense 85



Uncommon Sense 87





H17

06

The Modern Beat.

Unineua

Original Score.



A fresh perspective offered by a brand new soundscape can stay with us forever, and like a catchy earworm this range will keep coming back to hit all the right notes, every time.



Original Score 01 - 001



Original Score 01 - 002

G33

F11

C35

D20

639

B18





Original Score 04



Original Score 06













I32



J38



I32 F38 B26





Original Score 07





97 / 145







A21

D26

G39

Original Score 12



Original Score 14

Original Score 10







A03

H21

D05



D26



I32 F31 G33 D20 D18

Original Score 13















E33

F38

I21

I35

F31

C35



Original Score 20



Original Score 22









J33

G35





D20
135
G35
A09

E21

H17

A21

G35

Original Score 21







Original Score 25

Original Score 27

F14

J14



Original Score 28



Original Score 30









H05

G33

G35



102 / 145



H17
D20
D18
H21
G39
I38

Original Score 29



Original Score 31









I32





I32

E33

G35

C35

D26

J26

J40





Original Score 36



Original Score 38











The Modern Beat



Original Score 37















Original Score 44



Original Score 46

Original Score 42







F14

G28







Original Score 45















B07





B07

J14

H21

B07

H21







The Winding Road.

07

Untitled. Untitled.

Forged Path.

Take the road less travelled with stylish motifs that range from bold to more subdued options. Every great journey starts with a single step and by setting out in the right direction you'll be sure to land up exactly where you need to be.

Intitled









Forged Path 02



Forged Path 03



Forged Path 04









I32 E33 E21 G35 I38



Forged Path 06





Forged Path 07



J14















Forged Path 10







Forged Path 12



132











Forged Path 14



Forged Path 15



H17

Forged Path 16





D20 D18 H21 G39 I38	D20		D18		H21		G39		138
---------------------	-----	--	-----	--	-----	--	-----	--	-----

H17 A21 D20 G39



Forged Path 18



Forged Path 19



H17

Forged Path 20



The Winding Road



	G33		H21		G39		B26
--	-----	--	-----	--	-----	--	-----



H17 D20 H21 G39



Forged Path 22





Forged Path 23



Forged Path 24





H17 D20 H21 G39



Forged Path 26















Forged Path 30







Forged Path 32













Forged Path 34

















Forged Path 38





Forged Path 39



I32





G33 D18 G35 J10)
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Pattern Repeats.

Understanding your carpet's pattern repeat is important in determining the amount of material required and the best way to install it.

> Most carpets are a solid shade with a simple texture. However, more complex, patterned carpets make a big statement and are worth the extra installation efforts and material required. Pattern repeat is simply the vertical distance between where the pattern is identical again (repeats). That distance can be a few centimetres or as much as the entire width of the carpet.

There are several kinds of pattern repeats: random pattern match (no need to worry about matching any pattern at all), straight across match (simply match on either side), and drop match. In the case of our dense paisley pattern, this features the most complex pattern match of all – a multiple drop match – which needs to be aligned both horizontally and vertically.





4m Pattern Repeats



1 X Repeat



2 X Repeats





🗱 4 X Repeats

3.66m Pattern Repeats











📶 1 X Repeat



2 X Repeats





🚪 4 X Repeats

Your Guide to Carpet Care.

Your carpet is an investment in comfort and style. To keep it looking good and lasting longer, proper care and attention is required in the installation and maintenance thereof.

To get the most out of your carpet, and to keep the Belgotex guarantee and warranty in place, it is important to adhere to the following maintenance procedures (SANS 10245).

01. Important Information

- Colours may vary within commercial tolerance from dye batch to dye batch. Do not install different dye batches together in the same installation.
- In the instance of a cut pile, the pile laying in different directions has varied effects on light reflection. New owners to this type of carpet should be aware that this is a desirable characteristic, sometimes called shading, and is by no means a defect.
- Irregular pattern repeats can occur. Pattern repeats are for assistance in viewing patterns in perspective, and they must be verified prior to installation. Carpeting is a textile material, and therefore subject to variations that are acceptable in the textile industry. These variations can sometimes create irregular pattern repeats. Installation should be done by professional carpet fitters, with experience in the installation of patterned products. Even if the material is within manufacturing tolerances, all parties need to be

aware that "standard" installation methods will not always bring patterns to an acceptable level for the client.

- Product specifications are based on averages from normal manufacturing tolerances. Such variations do not affect product performance.
- This product is UV stabilised for indoor use, as it is intended solely for use as an indoor floorcovering. It is not recommended or sold for any other purpose unless otherwise stated.
- This floorcovering is guaranteed by Belgotex for a period of 5 years against any patent and latent defects in the manufacturing process. For this product offering, Belgotex provides a 15-year limited wear warranty against excessive fibre loss.
- Pile pressure marks from the likes of furniture, fading from exposure to direct sunlight, and soling, are not manufacturing defects.
- Carpet protector mats are recommended where castor wheels are used.
- Carpets fitted on stairs must be protected with stair nosing.

02. Installation

auidelines.

recommendations.

these guidelines.

damage.

Regular vacuuming will remove dry soiling and dust, ensuring a clean and healthy environment. We recommend the use of an upright vaccuum cleaner as the beater brush ensures the carpet fibre is opened during vacuumation which in turn ensures the removal of dry seated soil. A clean carpet is a long-wearing carpet; therefore, you cannot vacuum too much. If using an upright vacuum cleaner with rotating beater brush, care should be taken to set the brush height to skim lightly over the carpet pile, thus avoiding unnecessary abrasion (fuzzing). This type of vacuum system is not recommended for natural staple fibre products.

Our floorcoverings must be installed by a reputable installer in accordance with the Fitting Code of Practice (SANS 10186). Also refer to the manufacturers installation

For tufted carpets, the best possible underlay is to be installed to provide extra comfort and acoustic benefits. and to enhance the appearance and durability of the carpet. Refer to manufacturers underlay

Belgotex accepts no responsibility for damage to the carpets that have not been installed in accordance with

Installation must take place after construction is complete. Belgotex will accept no responsibility or honour any warranty for installations made during construction work that are inadequately protected against

03. Maintaining Your Carpet

 Correct and regular maintenance will increase the lifespan of the carpet and help to maintain its appearance. Cleaning should be proportional to the amount of soiling to which the carpet is subjected.

 To prevent crushing of the carpet pile and eventual damage to the backing, place castor protectors or carpet off-cuts under furniture.

Rearranging furniture periodically will allow the pile to recover and will also change the traffic pattern in a room ensuring that the carpet wears more evenly.

- Although the quality of carpet pigment has never been better, it is important to close blinds or shades when the carpet is in direct sunlight as prolonged exposure can cause colours to fade.
- To reduce soiling and wear in high traffic areas, place recommended walk-off mats at all entrances. These should be cleaned and rotated regularly.

04. Quality Management System

Belgotex Floors Quality Management System is certified to SABS ISO 9001. Every carpet carries the SABS ISO 9001 logo as your assurance of quality and our commitment to maintaining the highest international standard.

05. 5-year Manufacturing Guarantee



All our carpets are covered by the Belgotex 5-year guarantee against patent and latent defects in the manufacturing process. All claims will be treated in accordance with the South African Carpet Manufacturers Standard Claims Policy.

However, carpets must be maintained and cleaned in accordance with the written instructions of Belgotex. Devaluation of 20% per annum will apply if material being replaced is due to a manufacturing defect.

06. 15-year Limited Wear Warranty



Belgotex products are covered by the Belgotex 15-year warranty, which states that, when installed and maintained as recommended by Belgotex, these carpets will retain at least 90% of their pile fibre for fifteen years.

Devaluation of 6.66% per annum will apply if material being replaced is due to a manufacturing defect. If dissatisfied with the performance of the carpet, please notify your retailer and permit Belgotex Floors to examine and test the product.

Subject to the above qualifications, exemptions and limitations, if the product has lost 10% or more of its pile fibre as a result of normal wear and tear, the affected area will be replaced in accordance with the South African Carpet Manufacturers Standard Claims Policy.

07. South African Carpet Manufacturers Claims Policy

Belgotex adheres to the stringent quality control standards regarding the manufacturing processes and the materials used. In the unlikely event of a manufacturing or material defect being discovered in your Belgotex carpet, your claim will be assessed according to the terms of the South African Carpet Manufacturers Claims Policy, subject to a pro-rata devaluation of 20% per annum.

The terms and conditions of this policy can be requested from Belgotex, or viewed at www.belgotex.co.za

08. Area Classification



Carpets are classified according to their suitability to various applications with the residential and commercial environment.



As wear conditions can differ appreciably in similar specified areas depending mainly on occupancy and environmental conditions, it is advisable to obtain expert advice from your local carpet dealer or manufacturer before area suitability is finally decided upon.

09. Fibre Type



Stainproof SDX (Solution Dyed Nylon for X-treme Conditions) is a new generation nylon fibre offering superior colour-fastness and resistance to stains and soiling.

10. Backing



A unique weaving process locking Belgotex Stainproof SDX yarn that give the product stability. A weaving process comprises of a Polypropylene Warp and a Polyester Weft which is stain resistant, adds durability and structure to the product. The AxiBac is locked with the fibre by a natural Latex that helps keep the product from delaminating.

SABS

Belgotex Quality Management System is certified to ISO 9001. Every carpet carries the ISO 9001 logo as your assurance of quality and our commitment to maintaining the highest international standard.

12. Environmental

SABS ISO 1400



⁺ green star

Products manufactured by Belgotex are 6 Green Star rated by the GBCSA.



11. Quality Management System

Belgotex Environmental Management System is certified to ISO 14001. This is your assurance of our commitment to the environment.

Belgotex is a member of the Green Building Council of South Africa.



Products manufactured by Belgotex are Green Tag accredited globally with a Level A rating.

13. Disclaimer

- Ranges Belgotex reserves the right to change and update its carpet ranges at any time. Before designing your installation using any named carpet and its colourways, please contact your Belgotex representative to ensure availability.
- Carpet Care and Stain Removal Belgotex cannot be held responsible for any damage that may occur to carpets as a result of the incorrect application of maintenance and stain removal procedures. Consult your Belgotex representative for details on cleaning methods.



And if this doesn't cover it, please contact one of our sales representatives who are here to help.

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